

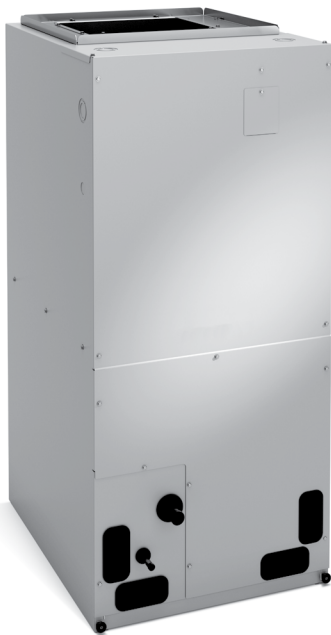
# INSTALLATION INSTRUCTIONS

## BCE3M\*C & BCS3M\*C SERIES AIR HANDLER

*These instructions must be read and understood completely before attempting installation.*



This is a safety alert symbol and should never be ignored. When you see this symbol on labels or in manuals, be alert to the potential for personal injury or death.



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**THIS MANUAL MUST BE LEFT WITH THE  
HOMEOWNER FOR FUTURE REFERENCE**

#### **WARNING**

Improper installation, adjustment, alteration, service or maintenance can cause property damage, personal injury or loss of life. Installation and service must be performed by a licensed professional installer (or equivalent), service agency or the gas supplier.

#### **CAUTION**

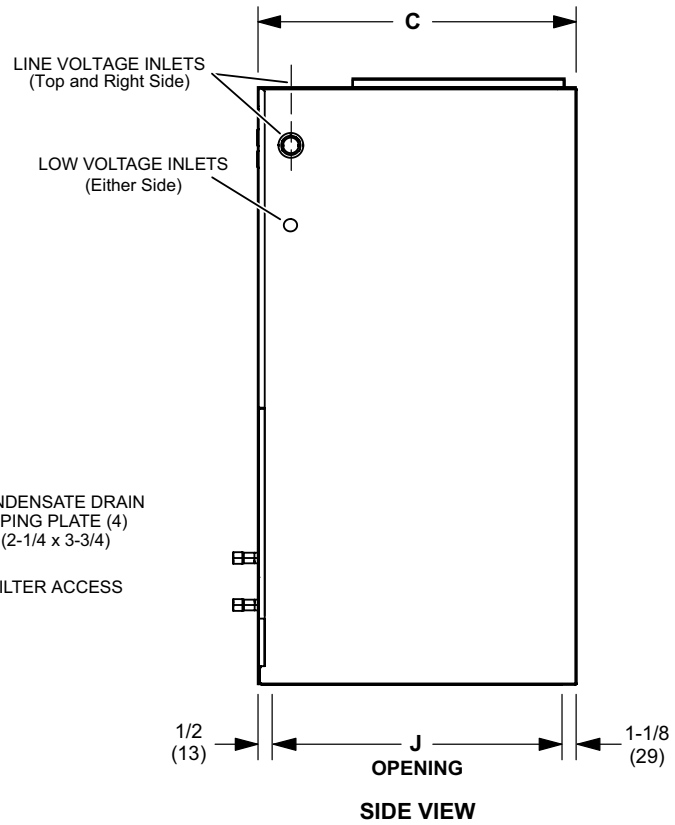
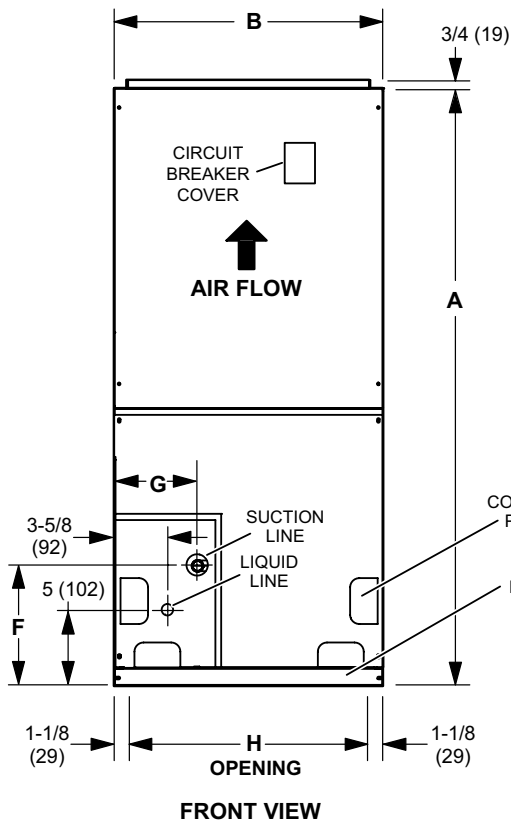
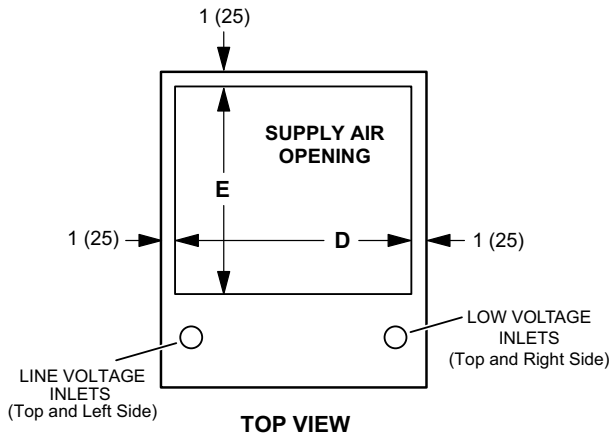
The Clean Air Act of 1990 bans the intentional venting of refrigerant (CFCs, HCFCs and HFCs) as of July 1, 1992. Approved methods of recovery, recycling or reclaiming must be followed. Fines and/or incarceration may be levied for noncompliance.

215 Metropolitan Drive  
West Columbia, SC 29170



(P) 507621-01

# Unit Dimensions



Dimension	018		024		030		036		042		048/060	
	in.	mm	in.	mm	in.	mm	in.	mm	in.	mm	in.	mm
A	38	965	40-1/2	1029	43	1092	52-1/2	1334	48	1219	52-1/2	1334
B	15	381	18-1/2	470	18-1/2	470	21-7/8	556	21-7/8	556	21-7/8	556
C	22	559	22	559	22	559	22	559	26-1/4	667	26-1/4	667
D	13	330	16-1/2	419	16-1/2	419	19-7/8	505	19-7/8	505	19-7/8	505
E	14-1/2	368	14-1/2	368	14-1/2	368	14-1/2	368	18-3/4	476	18-3/4	476
F	8	203	8	203	8	203	8	203	9-1/4	235	9-1/4	235
G	5-5/8	143	5-5/8	143	5-5/8	143	5-5/8	143	4-1/2	114	4-1/2	114
H	12-3/4	324	16-1/4	413	16-1/4	413	19-5/8	498	19-5/8	498	19-5/8	498
J	20-3/8	518	20-3/8	518	20-3/8	518	20-3/8	518	24-5/8	625	24-5/8	625

**Note:** Unit is shipped configured for horizontal left-hand air discharge. Unit may be converted to horizontal right-hand air discharge by repositioning horizontal drain pan.  
 Dimensions remain the same in all configurations.

**NOTE:** These instructions are intended as a general guide and do not supersede national, state or local codes in any way.

## Shipping and Packing List

Package 1 of 1 contains the following:

- 1 - Assembled air handler unit factory-equipped for upflow or horizontal air discharge application (includes upflow and horizontal drain pans and **pre-installed air filter**).

Check equipment for shipping damage. If found, immediately report damage to the last carrier. Check the unit rating plate to confirm that delivered unit matches order.

## General

These air handlers are designed for indoor installation only. As shipped, the unit is ready for installation in either upflow or horizontal left-hand air discharge applications. Horizontal drain pan may be repositioned in the field to allow installation in the horizontal right-hand air discharge position. Downflow applications can be accomplished by purchasing the available downflow kit (see table 1).

All units come with a metering device installed.

Model	Downflow Kit
-018	96W37
-024, -030	96W38
-036	97W95
-042, -048, -060	97W96

**Table 1. Downflow Kits**

## Requirements

### IMPORTANT

These units are designed to match, and must be used with, outdoor units as rated. The indoor sections are manufactured with a metering device installed to provide optimum refrigerant control and system performance with a variety of different capacities of outdoor units.

### WARNING

Excessive Weight Hazard - Use two or more people when moving and installing the unit. Failure to do so can result in back or other type of injury.

### CAUTION

Physical contact with metal edges and corners while applying excessive force or rapid motion can result in personal injury. Be aware of, and use caution when working near these areas during installation or while servicing this equipment.

These instructions are intended as a general guide and do not supersede local or national codes in any way. Consult authorities having jurisdiction before installation.

Compliance with all local, state, or national codes pertaining to this type of equipment should be determined prior to installation. Read this instruction manual, as well as the instructions supplied in separate equipment, before starting the installation.

In addition to conforming to manufacturer's installation instructions and local municipal building codes, installation of Allied Air air handler units (with or without optional electric heat), MUST conform with National Fire Protection Association (NFPA) standards: "Standard for Installation of Air Conditioning and Ventilation Systems" (NFPA No. 90A) and "Standard for Installation of Residence Type Warm Air Heating and Air Conditioning Systems" (NFPA No. 90B).

All models are designed for indoor installation only. The installation of the air handler, field wiring, duct system, etc. must conform to the requirements of the National Electrical Code, ANSI/NFPA No. 70 (latest edition) in the United States, and any state laws, and local ordinances (including plumbing or waste water codes). Local authorities having jurisdiction should be consulted before installation is made. Such applicable regulations or requirements take precedence over the general instructions in this manual.

Install the conditioned air plenum, ducts and air filters (provided) in accordance with NFPA 90B Standard for the Installation of Warm Air Heating and Air-Conditioning Systems (latest edition).

The air handler is shipped from the factory completely assembled. The unit is provided with flanges for the connection of the duct system.

Do not remove the cabinet knockouts until it has been determined which knockouts will need to be removed for the installation.

Select the air discharge position which best suits the site conditions. Consider required clearances, space, routing requirements for refrigerant line, condensate disposal, filters, duct system, wiring, and accessibility for service. Refer to the rating plate on the air handler for specific information.

### **WARNING**



Danger of explosion. Keep flammable materials and vapors, such as gasoline, away from air handler. Place air handler so that heating elements are at least 18 inches (46 cm) above the floor for a garage installation. Failure to follow these instructions can result in death, explosion, or fire.

### **IMPORTANT**

Excessive condensation may occur if the unit is installed in a warm, humid place. When the unit is installed in an unconditioned space, apply sealant around the electrical wires, refrigerant piping, and condensate lines at the point where they enter the cabinet.

Apply sealant on the inside of the cabinet at the point where the electrical wires exit through the conduit opening. This will also keep warm and moist unconditioned air out of the air handler cabinet where it will form condensate on the cooler control box and electrical controls.

### **IMPORTANT**

This unit is approved for installation clearance to combustible material as stated on the unit rating plate. Accessibility and service clearances must take precedence over combustible material clearances.

The air handler must be installed so that free access is allowed to the coil/filter compartment and blower/control compartment.

### **IMPORTANT**

Horizontal applications of the air handler must be installed sloped (approximately 5/8 inch) toward the drain pan openings to ensure proper condensate drainage.

## Installation Clearances

### Non-Ducted Return Closet Installation

The air handler can be installed in a closet with a false bottom to form a return air plenum. It may also be installed with a return air plenum under the air handler.

Louvers or return air grilles are field-supplied. Local codes may limit application of systems without a ducted return to single-story buildings.

When a BCE3M\*C or BCS3M\*C unit is installed in a closet with a louvered return opening, the minimum open area for the louvers will be:

- 320 square inches for -018 and -024 models;
- 360 square inches for -030 and -036 models;
- 450 square inches for -042 thru -060 models.

If the free area is not known, assume a 25% free area for wood or a 75% free area for metal louvers or grilles. Using the louver dimensions and the 25% or 75% assumption, determine if the open area meets the minimum open area listed above.

If a return air plenum is used, the return air grille should be immediately in front of the opening in the plenum to allow for the free flow of return air. When not installed in front of the opening, there must be adequate clearance around the air handler to allow for the free flow of return air.

## Installation

### General Information

### **WARNING**

Improper installation, adjustment, alteration, service, or maintenance can cause property damage, personal injury, or loss of life. Installation and service must be performed by a qualified installer or service agency.

These units are factory-assembled and configured for installation in upflow or horizontal left-hand air discharge applications. Horizontal drain pan may be repositioned in the field to allow installation in the horizontal right-hand air discharge position.

Each unit consists of a blower assembly, refrigerant coil, and controls in an insulated galvanized steel factory-finished enclosure. Knockouts are provided for electrical wiring entrance.

For ease in installation, it is best to make any necessary coil configuration changes before setting air handler in place.

For all performance testing, units must be tested in the upflow orientation with the horizontal drain pan removed.

### Refrigerant Metering Device

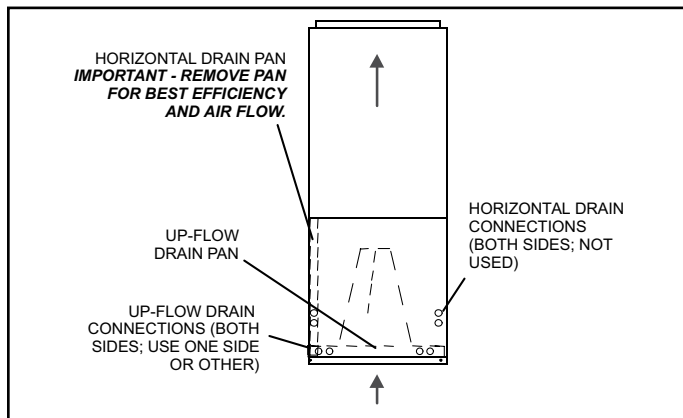
These units are equipped with a factory-installed metering device (TXV or piston). Ensure the indoor coil metering device is properly sized for the outdoor unit being used.

### Upflow Application

1. The air handler must be supported on the bottom only and set on solid floor or field-supplied support frame. Securely attach the air handler to the floor or support frame.
2. If installing a unit in an upflow application, remove the horizontal drain pan.

**IMPORTANT** - The horizontal drain pan is not required in upflow air discharge installations; its removal provides the best efficiency and air flow.

3. Place the unit in the desired location and slope unit. Connect return and supply air plenums as required using sheet metal screws.
4. Install units that have no return air plenum on a stand that is at least 14" from the floor. This will allow proper air return.



**Figure 1. Upflow Configuration**

### Horizontal Applications

#### **! IMPORTANT**

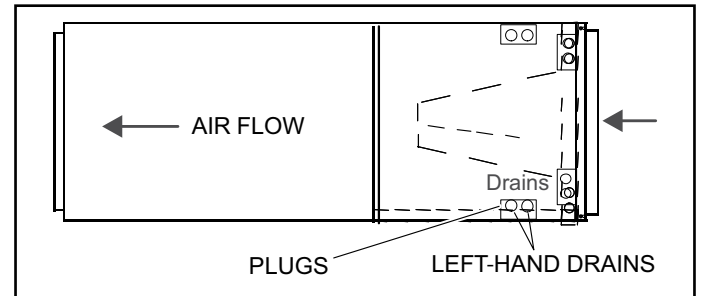
When removing the coil, there is possible danger of equipment damage and personal injury. Be careful when removing the coil assembly from a unit installed in right- or left-hand applications. The coil may tip into the drain pan once it is clear of the cabinet. Support the coil when removing it.

**NOTE:** When the unit is installed in horizontal applications, a secondary drain pan is recommended. Refer to local codes.

**NOTE:** This unit may be installed in left-hand or right-hand air discharge horizontal applications. Adequate support must be provided to ensure cabinet integrity. Ensure that there is adequate room to remove service and access panels if installing in the horizontal position.

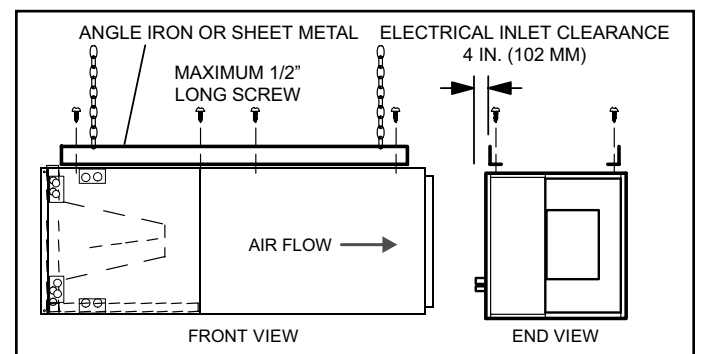
### Left-Hand Air Discharge

1. Determine which plugs are required for drain line connections.
2. With access door removed, remove drain line plugs to install drain lines.
3. Set unit so that it is sloped toward the drain pan end of the unit (see figure 11).
4. The left-hand air discharge horizontal configuration is shown in figure 2.



**Figure 2. Left-Hand Discharge Configuration**

5. If the unit is suspended, the entire length of the cabinet must be supported. If you use a chain or strap, use a piece of angle iron or sheet metal attached to the unit (either above or below) to support the length of the cabinet. Use securing screws no longer than 1/2 inch to avoid damaging the coil or filter. See figure 3. Use sheet metal screws to connect the return and supply air plenums as required.



**Figure 3. Suspending Horizontal Unit**

## Right-Hand Air Discharge

For horizontal right-hand air discharge, the following field modifications are required.

1. Remove and set aside blower and coil access panels.
2. Remove brackets securing pan to unit. See figure 4.

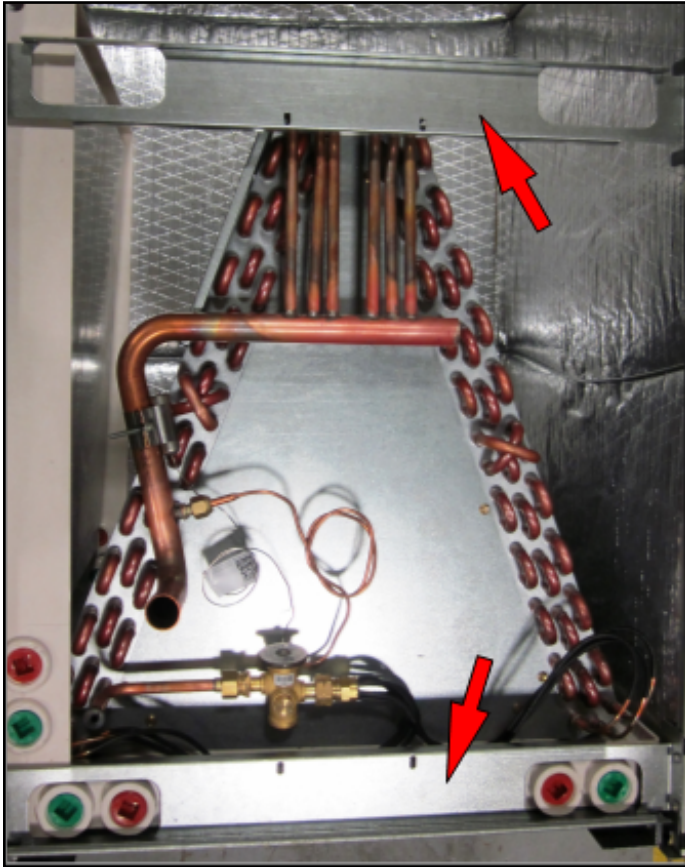


Figure 4

3. Remove coil assembly, bottom drain pan and horizontal drain pan as one unit from the air handler. See figure 5.
4. Remove the blow-off prevention brackets, top cap and drip pan between slabs. Move the horizontal drain pan to the opposite side of the coil. See figure 6.

**NOTE:** The 1.5- and 2-ton units do not have or require blow-off prevention brackets or drip pan.

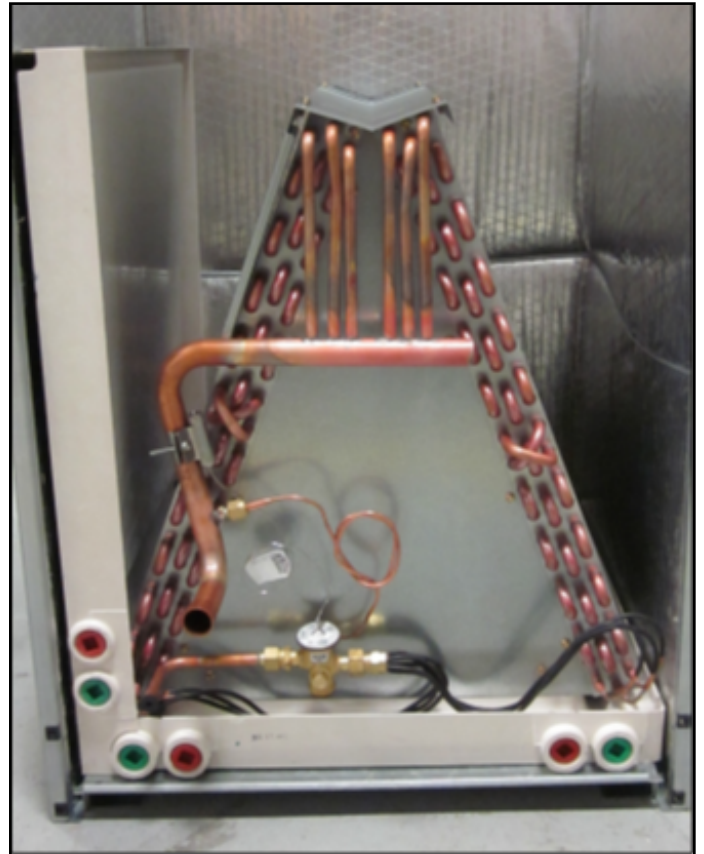


Figure 5

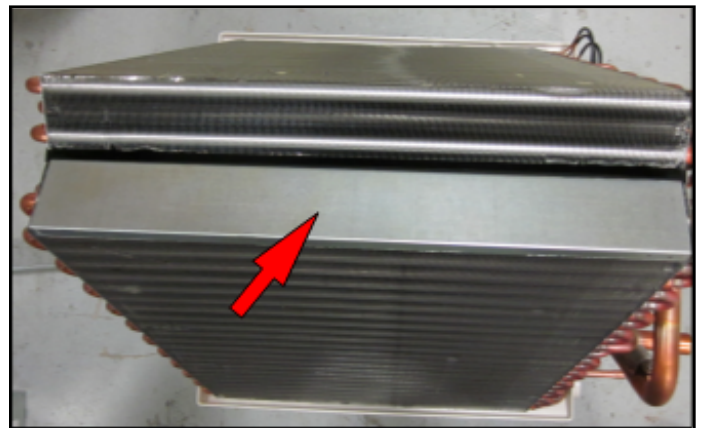
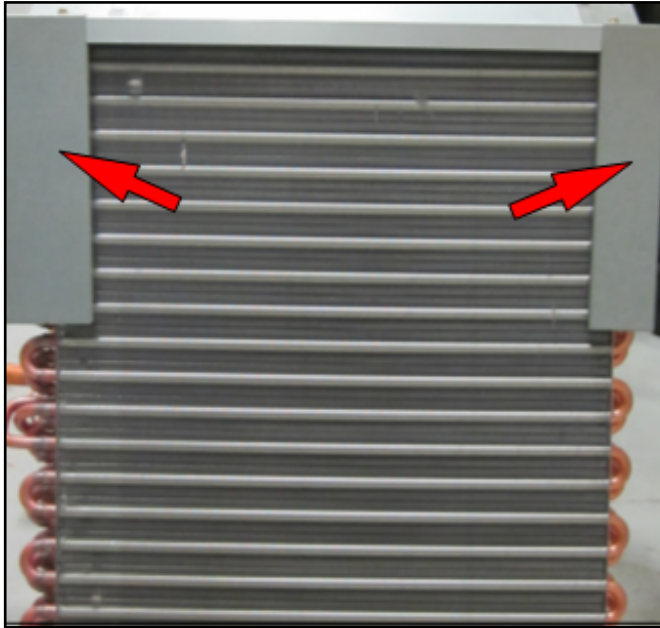


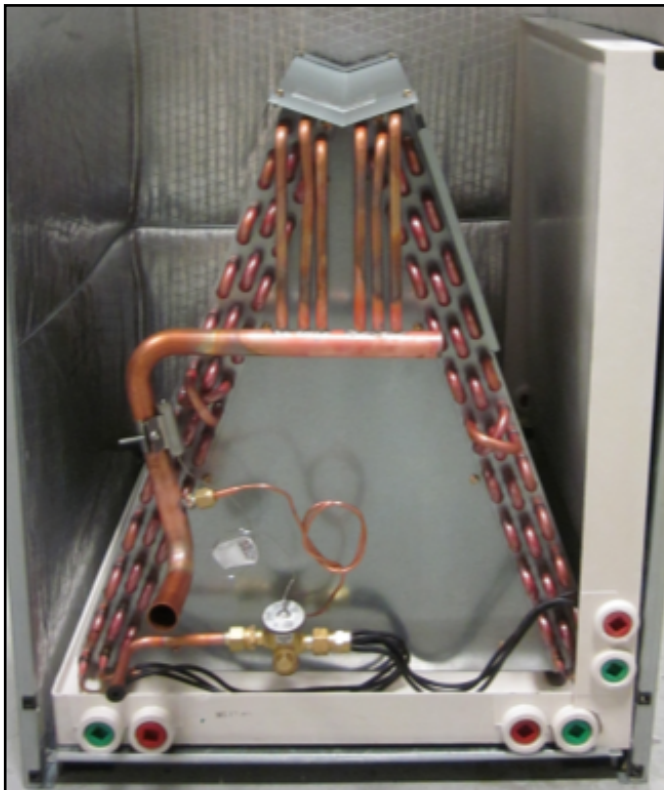
Figure 6

5. Reinstall the top cap. Rotate the blow-off prevention brackets 180° and reinstall using the same screws. Use the correct mounting holes; the brackets must cover the hairpins. See figure 7.



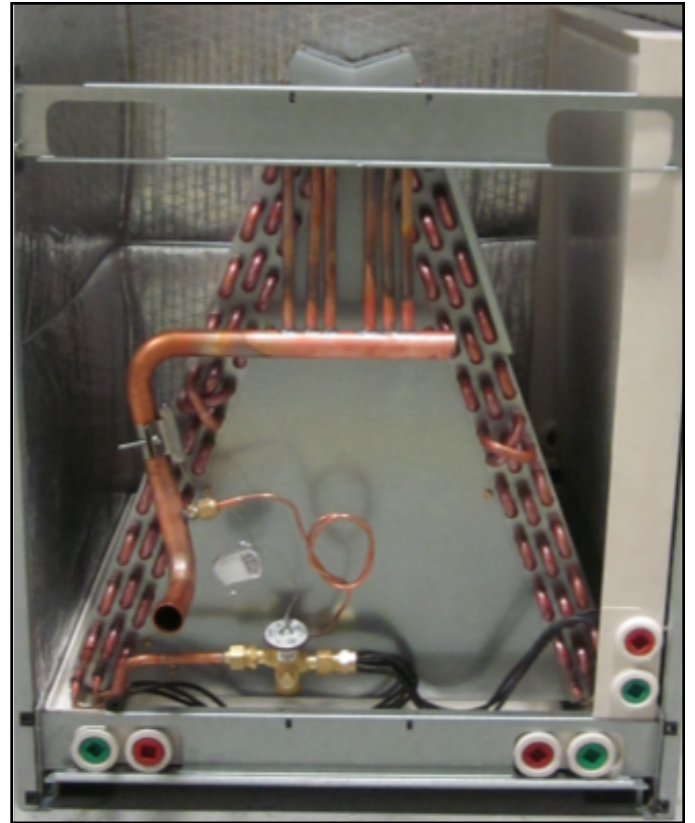
**Figure 7**

6. Slide coil assembly, bottom drain pan and horizontal drain pan as one unit back into the air handler. See figure 8.



**Figure 8**

7. Reinstall the brackets that hold the coil and horizontal drain pan in place. See figure 9.



**Figure 9**

8. Reinstall the blower and coil access panels.

## Condensate Drain

The air handler is provided with 3/4" NPT condensate drain connections.



### IMPORTANT

On units of this type, where the blower "draws" rather than "blows" air through the coil, traps must be installed in the condensate drain lines (primary and auxiliary, if used). Traps prevent the blower from drawing air through the drain lines into the air supply.

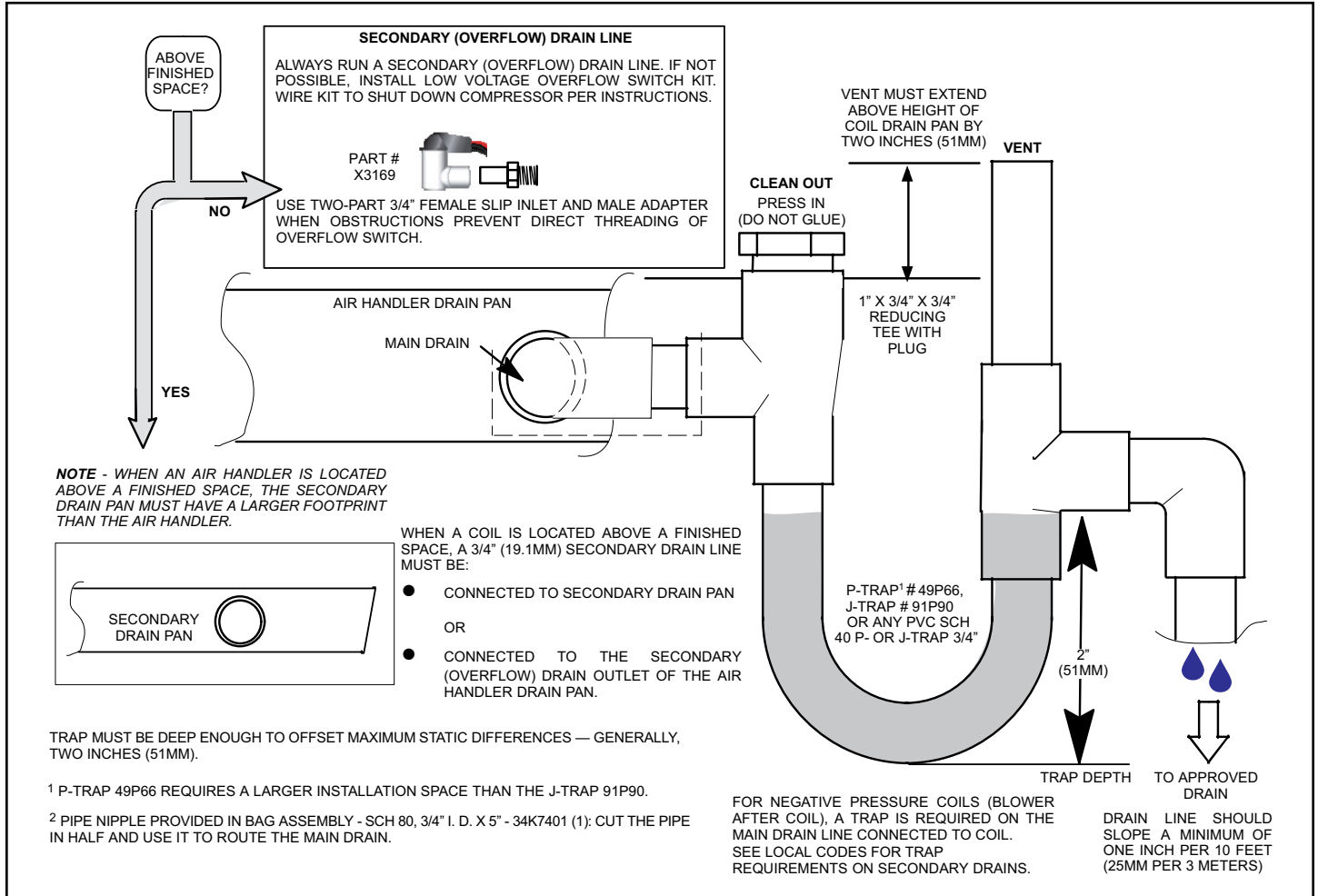


Figure 10. Typical Main and Overflow Drain



### IMPORTANT

A field-fabricated secondary drain pan, with a drain pipe to the outside of the building, is required in all installations over a finished living space or in any area that may be damaged by overflow from the main drain pan. In some localities, local codes may require a secondary drain pan for any horizontal installation.



## Sloping the Unit

Make sure the unit is sloped (similar to the slope shown in figure 11) (horizontal or upflow) so that the drain pan will empty completely without water standing in the pan.

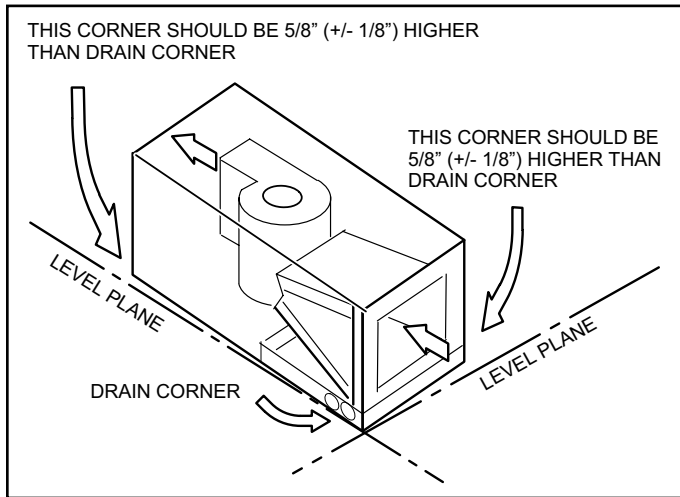


Figure 11. Sloping the Drain

## Install Condensate Drain

The air handler is equipped with 3/4" NPT condensate drain connections.

### ⚠ IMPORTANT

On some pans, the primary and secondary drain holes have knockouts. Confirm primary and secondary drains are open.

1. These units are equipped with a drain pan, which includes green (main drain) and red (secondary drain) plugs. Unscrew the plugs to remove them before inserting condensate drain fittings. See figure 12.

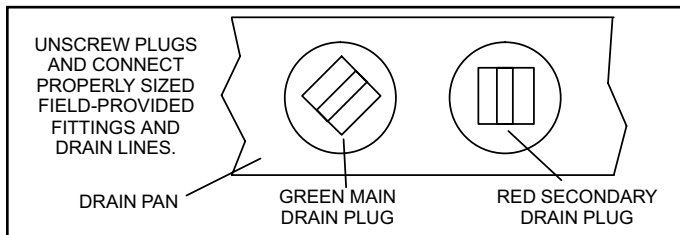


Figure 12

2. After removal of drain pan plugs, check the drain port to see if holes have been drilled. If not drilled, use a 19/32" bit to drill out the primary drain hole; use a 3/8" drill bit for the secondary drain hole. Remove all drill shavings.
3. Install properly-sized, field-provided connection fittings and connect primary drain line to the main drain pan connection.

**NOTE:** When installing drain line connection fittings to the drain pan, hand tighten the fitting and use a thread sealant. Over-tightening the fittings can split connections on the drain pan.

4. If the secondary drain line is to be used, remove the plug or the knockout and route the drain line so that water draining from the outlet will be easily noticed by the homeowner. Refer to local codes for drain trap requirements on the secondary drain line.
5. Check again to ensure drain ports and drain pan are free of all debris.
6. Plug and check any unused drain pan openings for tightness. Torque plugs to 30 in. lb. to prevent water leaks or seepage from the drain pan.
7. Install a 2" trap in the main (primary) drain lines as close to the unit as practical (see figure 10). Make sure the top of the trap is below the connection to the drain pan to allow complete drainage of the pan.

**NOTE:** Horizontal runs must have an anti-siphon air vent (standpipe) installed ahead of the horizontal run. See figure 10. An extremely long horizontal run may require an oversized drain line to eliminate air traps.

**NOTE:** Do not operate air handler without a trap in the main (primary) drain. The condensate drain is on the negative pressure side of the blower; therefore, air being pulled through the condensate line will not allow positive drainage without a proper trap.

8. Route the drain line to the outside or to an appropriate drain. Drain lines must be installed so they do not block service access to the front of the air handler. A 24" clearance is required for filter, coil, or blower removal and service access.
9. Insulate the drain lines where sweating could cause water damage.

## Test Condensate Drain

Test the drain pan and drain line after installation:

1. Pour several quarts of water into drain pan. Use enough water to fill both the drain trap and the line.
2. Check the installed drain pan. Drain pan must be draining completely. Drain line fittings must not be leaking. Water must be draining from the end of the primary drain line.
3. Correct any leaks found.

## Duct System and Filters

### Duct System

The air handler is provided with flanges for the connection of the plenum and ducts. The air handler is equipped with flanges that can form a filter rack for the installation of the air filter, or the filter may be installed as part of the return air duct system.

Supply and return duct system must be adequately sized to meet the system's air requirements and static pressure capabilities. The duct system should be insulated with a minimum of 1" thick insulation with a vapor barrier in conditioned areas or 2" minimum in unconditioned areas.

Supply plenum should be the same size as the flanged opening provided around the blower outlet and should extend at least 3 ft. from the air handler before turning or branching off plenum into duct runs. The plenum forms an extension of the blower housing and minimizes air expansion losses from the blower.

### Filters

A filter is provided. Table 2 lists the filter size for each unit.

Model	Filter Size	Actual Minimum Filter Size
-018	12" x 20" x 1	11.50" x 19.50" x .75"
-024 and -030	15" x 20" x 1	14.50" x 19.50" x .75"
-036	18" x 20" x 1	17.50" x 19.50" x .75"
-042, -048 and -060	18" x 24" x 1	17.50" x 23.50" x .75"

Table 2. Filters

### **⚠ IMPORTANT**

If a high-efficiency filter is being installed as part of this system to ensure better indoor air quality, the filter must be properly sized. High-efficiency filters have a higher static pressure drop than standard-efficiency glass/foam filters. If the pressure drop is too great, system capacity and performance may be reduced. The pressure drop may also cause the limit to trip more frequently during the winter and the indoor coil to freeze in the summer, resulting in an increase in the number of service calls.

Before using any filter with this system, check the specifications provided by the filter manufacturer against the data given in the appropriate Allied Air Product Specifications bulletin.

### Installing Duct System

Install the conditioned air plenum, ducts and air filters (not provided) in accordance with NFPA 90B Standard for the Installation of Warm Air Heating and Air-Conditioning Systems (latest edition).

Connect supply air duct to the flange on top of the air handler. If an isolation connector is used, it must be nonflammable.

### Field-Fabricated Return Air Duct Flange for Horizontal Applications

A return air duct system is recommended, but not factory-provided. If the unit is installed in a confined space or closet, run a full-size return connection to a location outside the closet.

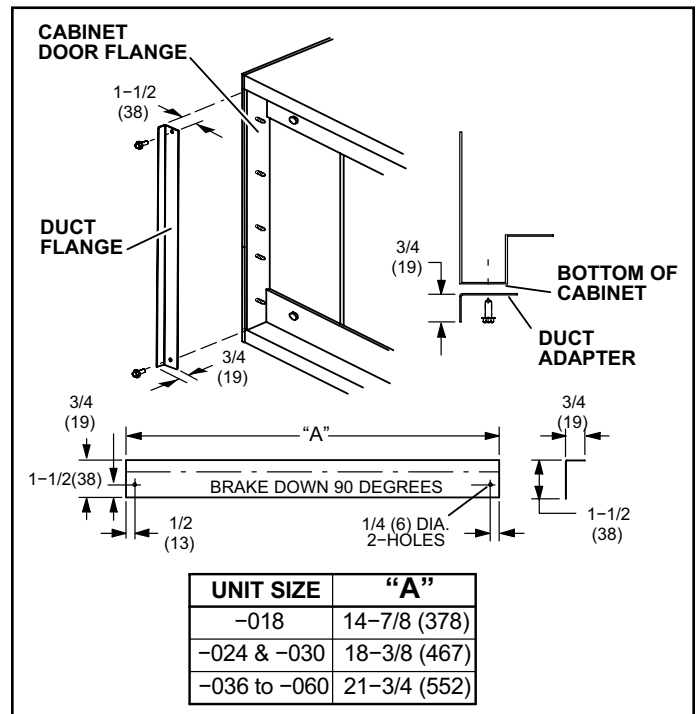


Figure 13. Cabinet and Duct Flange

## Brazing Refrigerant Lines

Refrigerant lines must be connected by a qualified technician in accordance with established procedures.

### IMPORTANT

Refrigerant lines must be clean, dehydrated, refrigerant-grade copper lines. Air handler coils should be installed only with specified line sizes for approved system combinations.

Handle the refrigerant lines gently during the installation process. Sharp bends or possible kinking in the lines will cause a restriction.

Do not remove the caps from the lines or system connection points until connections are ready to be completed.

### WARNING

Polyolester (POE) oils used with HFC-410A refrigerant absorb moisture very quickly. It is very important that the refrigerant system be kept closed as much as possible. DO NOT remove line set caps or service valve stub caps until you are ready to make connections.

### WARNING



Danger of fire. Bleeding the refrigerant charge from only the high side may result in the low side shell and suction tubing being pressurized. Application of a brazing torch while pressurized may result in ignition of the refrigerant and oil mixture - check the high and low pressures before unbrazing.

### WARNING



When using a high pressure gas, such as dry nitrogen, to pressurize a refrigeration or air conditioning system, use a regulator that can control the pressure down to 1 or 2 psig (6.9 to 13.8 kPa).

### IMPORTANT

To prevent the build-up of high levels of nitrogen when purging, be sure it is done in a well ventilated area. Purge low pressure nitrogen (1 to 2 psig) through the refrigerant piping during brazing. This will help to prevent oxidation and the introduction of moisture into a system.

### CAUTION

Brazing alloys and flux contain materials which are hazardous to your health.

Avoid breathing vapors or fumes from brazing operations. Perform operations only in well ventilated areas.

Wear gloves and protective goggles or face shield to protect against burns.

Wash hands with soap and water after handling brazing alloys and flux.

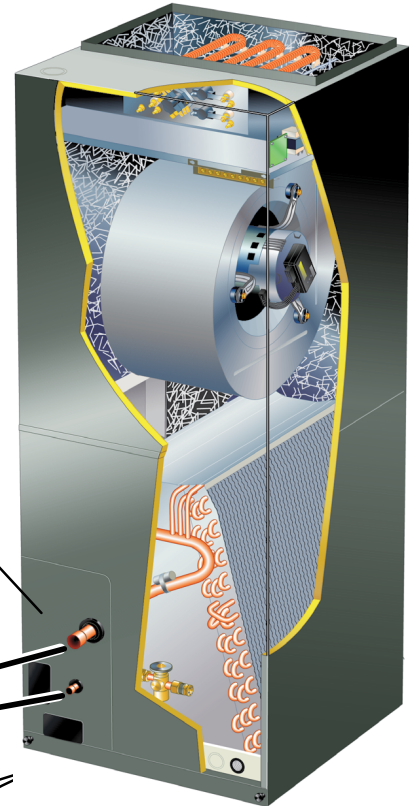
**NOTE:** Recommended line length is 50' or less. If more than 50' line set is required, contact Technical Services.

1. Route the suction and liquid lines from the fittings on the indoor coil to the fittings on the outdoor unit. Run the lines in a direct path, avoiding unnecessary turns and bends.
2. Make sure that the suction line is insulated over the entire exposed length and that neither suction nor liquid lines are in direct contact with floors, walls, duct system, floor joists, or other piping.
3. Connect the suction and liquid lines to the evaporator coil. Take care to protect the cabinet and internal components as detailed in figure 14.
4. To avoid damaging the rubber grommets in the cabinet while brazing, slide the rubber grommets over the refrigerant lines until they are away from the heat source.  
**NOTE:** Place wet rags against piping plate and around suction line connections.
5. Braze using an alloy of silver or copper and phosphorus with a melting point above 1,100°F (593°C).  
**NOTE:** Do not use soft solder.
6. Allow refrigerant pipes to cool to room temperature.  
**NOTE:** Make sure to route copper refrigerant tubing away from sharp edges and make sure that it does not touch other metal surfaces. This prevents damage caused by vibration or metal-on-metal contact.
7. Reinstall the rubber grommets into the refrigerant piping panel.  
**NOTE:** Make sure expansion valve capillary tube is not touching metal edges or copper tubing.
8. Make sure outdoor unit has been placed according to the Installation Instructions and is connected to the refrigerant lines.

**PLEASE READ IMPORTANT ISSUES CONCERNING BRAZING OPERATIONS ON PREVIOUS PAGES BEFORE PROCEEDING.**

**NOTE - REFER TO OUTDOOR UNIT INSTALLATION INSTRUCTIONS FOR REFRIGERANT PIPING SIZE REQUIREMENTS.**

**NOTE - Use silver alloy brazing rods with five or six percent minimum silver alloy for copper-to-copper brazing, 45 percent alloy for copper-to-brass and copper-to-steel brazing.**



**A** REMOVE ACCESS PANEL

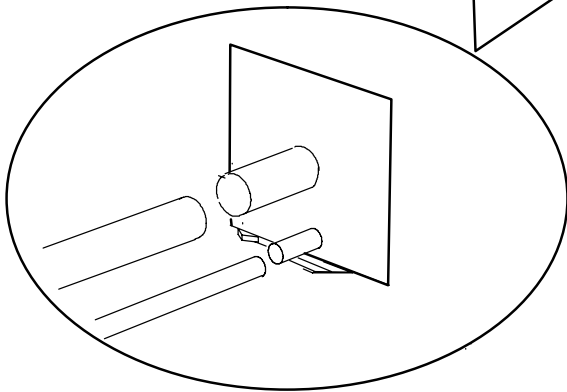
**B** REMOVE RUBBER PLUG FROM BOTH LIQUID AND SUCTION LINES

*NOTE - BCE3M\*V SERIES UNITS USE NITROGEN OR DRY AIR AS A HOLDING CHARGE. IF THERE IS NO PRESSURE WHEN THE RUBBER PLUGS ARE REMOVED, CHECK THE COIL FOR LEAKS BEFORE INSTALLING.*

**C** EITHER REMOVE OR PUSH PIPE WRAPPING BACK THROUGH HOLE IN PIPING PLATE BEFORE LINE SET CONNECTION AND BRAZING.

**D** CONNECT PIPES

*NOTE - REFRIGERANT LINE SETS SHOULD BE ROUTED TO ALLOW FILTER ACCESSIBILITY.*

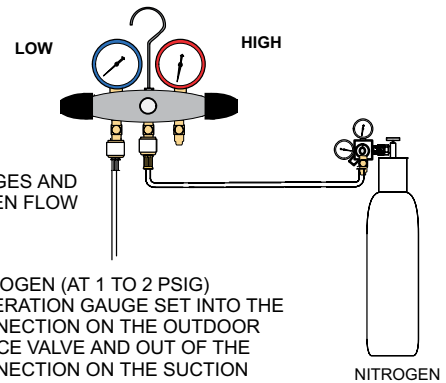


**F** PLACE A WET RAG AGAINST PIPING PLATE AND AROUND THE SUCTION LINE CONNECTION. A

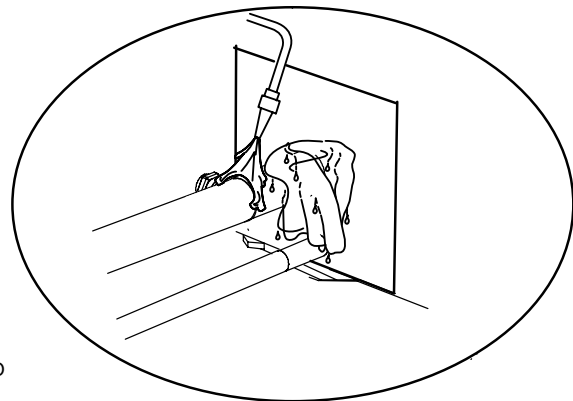
**G** BRAZE CONNECTION. ALLOW PIPE TO COOL BEFORE REMOVING WET RAG FROM CTXV SENSING BULB AND PIPING PANEL AREA.

**H** REPEAT PREVIOUS PROCEDURE FOR LIQUID LINE.

**E** CONNECT GAUGES AND START NITROGEN FLOW



FLOW REGULATED NITROGEN (AT 1 TO 2 PSIG) THROUGH THE REFRIGERATION GAUGE SET INTO THE VALVE STEM PORT CONNECTION ON THE OUTDOOR UNIT LIQUID LINE SERVICE VALVE AND OUT OF THE VALVE STEM PORT CONNECTION ON THE SUCTION SERVICE VALVE.



REFER TO INSTRUCTIONS PROVIDED WITH OUTDOOR UNIT FOR LEAK TESTING, EVACUATING AND CHARGING PROCEDURES

**Figure 14. Brazing**

## Sealing the Unit

Seal the unit so that warm air is not allowed into the cabinet. Warm air introduces moisture, which results in water blow-off problems. This is especially important when the unit is installed in an unconditioned area.

If installed in an unconditioned space, sealant should be applied around the electrical wires, refrigerant tubing, and condensate lines where they enter the cabinet.

### WARNING

There must be an airtight seal between the bottom of the air handler and the return air plenum. Use fiberglass sealing strips, caulking, or equivalent sealing method between the plenum and the air handler cabinet to ensure a tight seal. Return air must not be drawn from a room where this air handler or any gas-fueled appliance (ie., water heater), or carbon monoxide-producing device (ie., wood fireplace) is installed.

### IMPORTANT

When sealing the cabinet, be sure to seal closed any space around the holes where the drain lines exit the cabinet using duct tape and/or Permagum. Warm air must not be allowed to enter through any gaps or holes in the cabinet.

### IMPORTANT

Make sure the liquid line and suction line entry points are sealed with either Armaflex material or with Permagum. Permagum may also be used to seal around the main and auxiliary drains and around open areas of electrical inlets.

## Electrical Connections

### WARNING



**Electric shock hazard!** - Disconnect all power supplies before servicing.

Replace all parts and panels before operating.

Failure to do so can result in death or electrical shock.

### WARNING

Run 24V Class II wiring only through specified low voltage opening. Run line voltage wiring only through specified high voltage opening. Do not combine voltage in one opening.

### WARNING

#### ELECTRIC SHOCK HAZARD

Can cause injury or death.

Foil-faced insulation has conductive characteristics similar to metal. Be sure there are no electrical connections within a 1/2" of the insulation. If the foil-faced insulation comes in contact with electrical voltage, the foil could provide a path for current to pass through to the outer metal cabinet. While the current produced may not be enough to trip existing electrical safety devices (e.g. fuses or circuit breakers), the current can be enough to cause an electric shock hazard that could cause personal injury or death.

### WARNING

#### ELECTRIC SHOCK HAZARD



Can cause injury or death. Unit must be grounded in accordance with national and local codes.

Line voltage is present at all components when unit is not in operation on units with single-pole contactors. Disconnect all remote electric power supplies before opening access panel. Unit may have multiple power supplies.

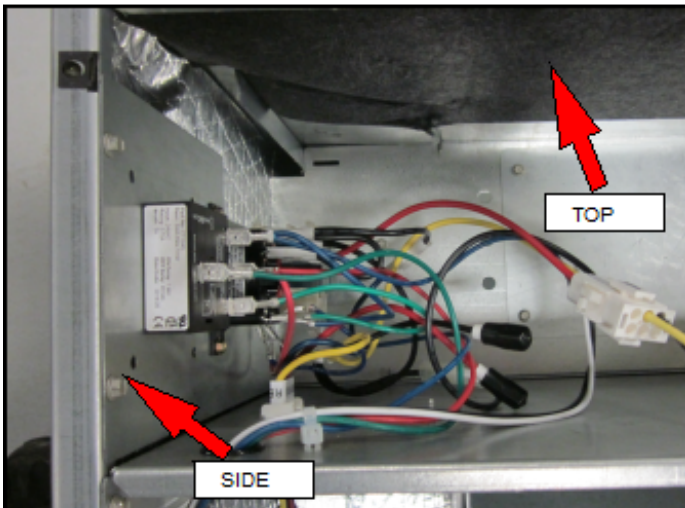
- Wiring must conform to the current National Electric Code ANSI/NFPA No. 70, or Canadian Electric Code Part I, CSA Standard C22.1, and local building codes. Refer to following wiring diagrams. See unit nameplate for minimum circuit ampacity and maximum over-current protection size.
- Electrical wiring, disconnect means and over-current protection are to be supplied by the installer. Refer to the air handler rating plate for maximum over-current protection, minimum circuit ampacity, as well as operating voltage. Select the proper supply circuit conductors in accordance with tables 310-16 and 310-17 in the National Electric Code, ANSI/NFPA No. 70 or tables 1 through 4 in the Canadian Electric Code, Part I, CSA Standard C22.1.

- The power supply must be sized and protected according to the specifications supplied on the product.
- This air handler is factory-configured for 240 volt, single phase, 60 cycles. For 208-volt applications, see “208 Volt Conversion” later in this section.
- Separate openings have been provided for 24V low voltage and line voltage. Refer to the dimension illustration for specific location.
- This unit is provided with holes for conduit. Use provided caps to seal holes not used.
- Typical unit wiring (as well as wiring of optional field-installed electric heat) is given in figure 18. Refer to the instructions provided with the electric heat section for proper installation.
- For optional field-installed electric heat applications, refer to the instructions provided with the accessory for proper installation.

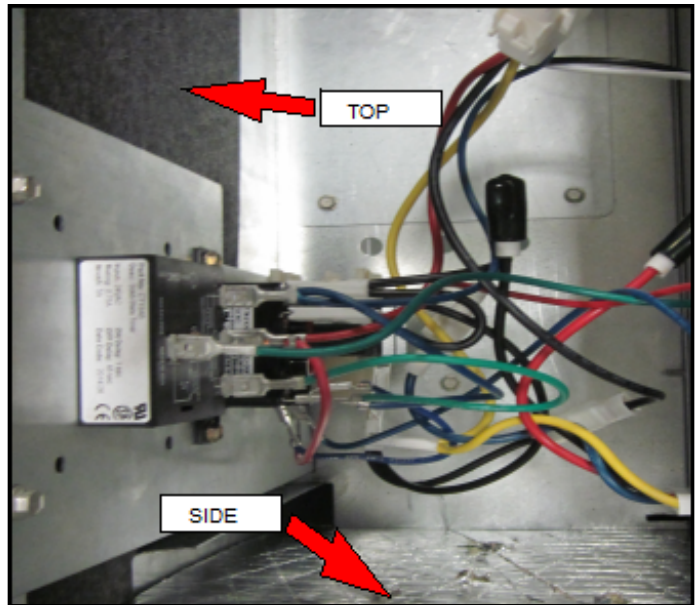
**⚠ WARNING**

**USE COPPER CONDUCTORS ONLY!**

1. Disconnect all power supplies.
2. Remove the air handler access panel.
3. Route the field supply wires to the air handler electrical connection box.
4. Use UL-listed wire nuts to connect the field supply conductors to the unit black and yellow leads, and the ground wire to ground terminal marked **GND**.
5. Replace the air handler access panel.



**Figure 15**



**Figure 16**

**208 Volt Conversion**

1. Disconnect all power supplies.
2. Remove the air handler access panel.
3. Using the wiring diagram located on the unit access panel as a reference, move the 2 connected black transformer leads from the 240 volt terminal on the transformer to the 208 volt terminal on the transformer.

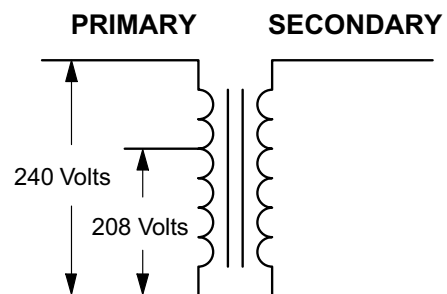
**⚠ WARNING**



Electrically ground air handler. Connect ground wire to ground terminal marked “GND”.

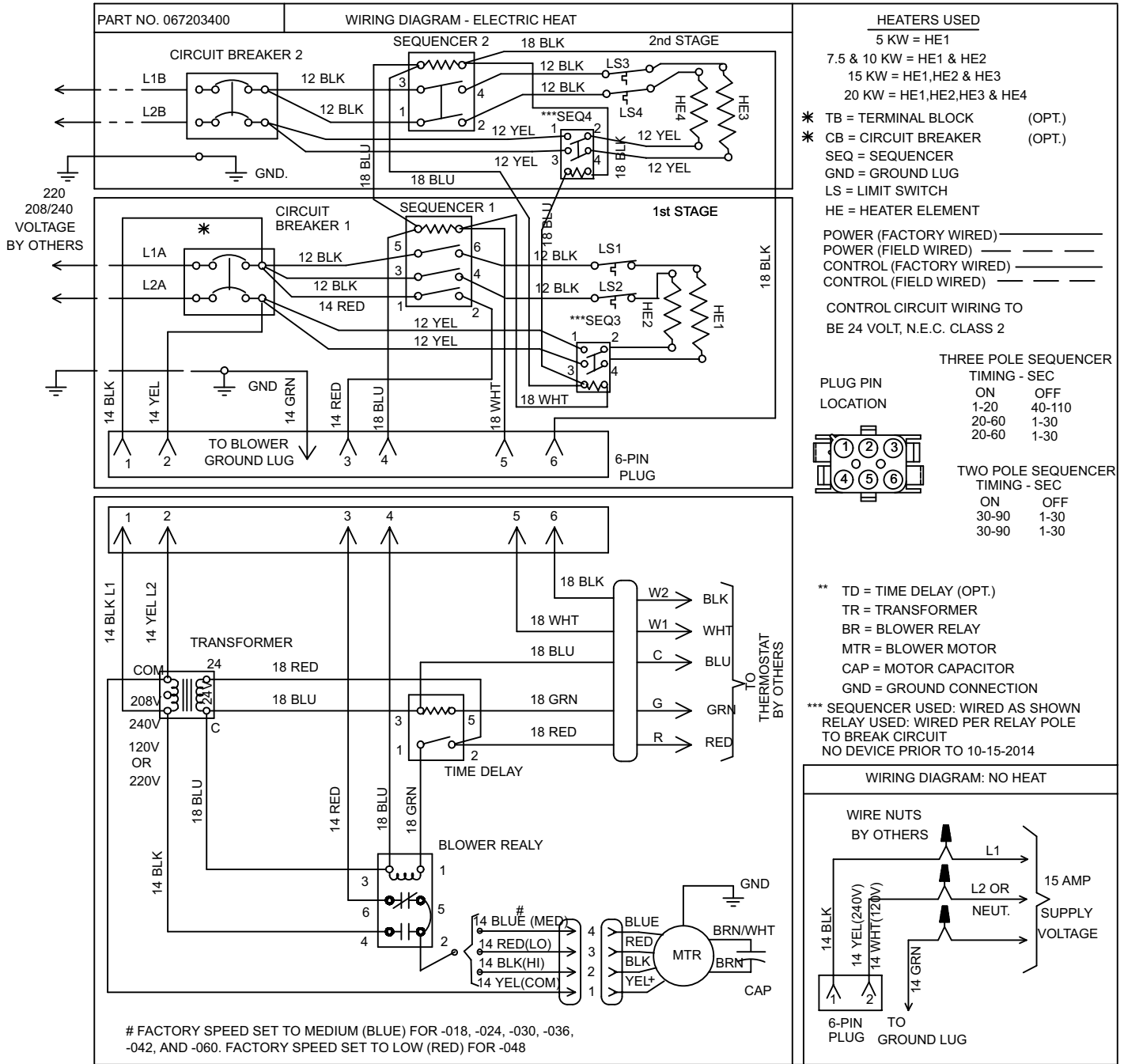
Failure to do so can result in death or electrical shock.

**208 / 240 VOLT TRANSFORMER**



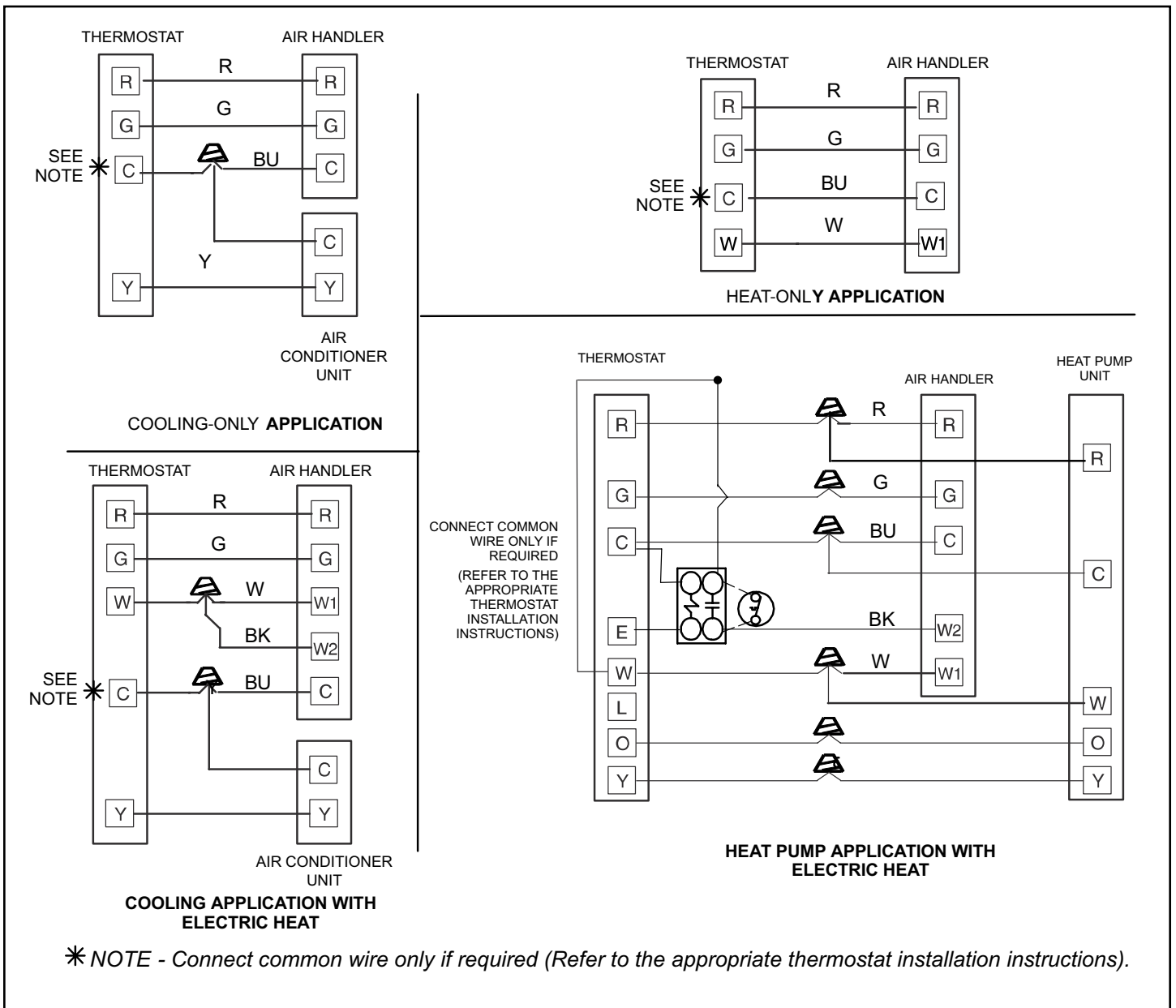
**Figure 17**

**NOTE:** To avoid the possibility of moisture damage to the control in some right-hand discharge configurations, the control panel can be relocated to the end panel as shown in figure 16.



**WARNING**  
 USE COPPER CONDUCTORS  
 ONLY

Figure 18. Typical Wiring Diagram



**Figure 19. Low Voltage Connections**



## Air Flow — Cooling Blower Speed

The cooling blower speed is factory configured to provide correct air flow for an outdoor unit that matches the cooling capacity rating of the air handler.

If the outdoor unit is smaller than the maximum cooling capacity rating for the air handler, the cooling blower speed may need to be changed. Refer to blower performance chart (table 3).

### **⚠ WARNING**



#### **ELECTRIC SHOCK HAZARD!**

Disconnect all power supplies before servicing.

Replace all parts and panels before operating.

Failure to do so can result in death or electrical shock.

## Change Blower Speed

1. Disconnect all power supplies.
2. Remove the air handler access panel.
3. Locate pin number 2 on the blower relay. Two black wires are connected to this terminal pin. One connects to pin number 5 on the blower relay, one connects to an in-line splice connecting to a blue wire.
4. Select the required blower motor speed connect red-LO or black-HI and plug it into the 4-pin blower relay harness connector.

**NOTE:** Reuse the factory-installed wire nut on the unused wires.

5. Replace all panels.
6. Reconnect power.

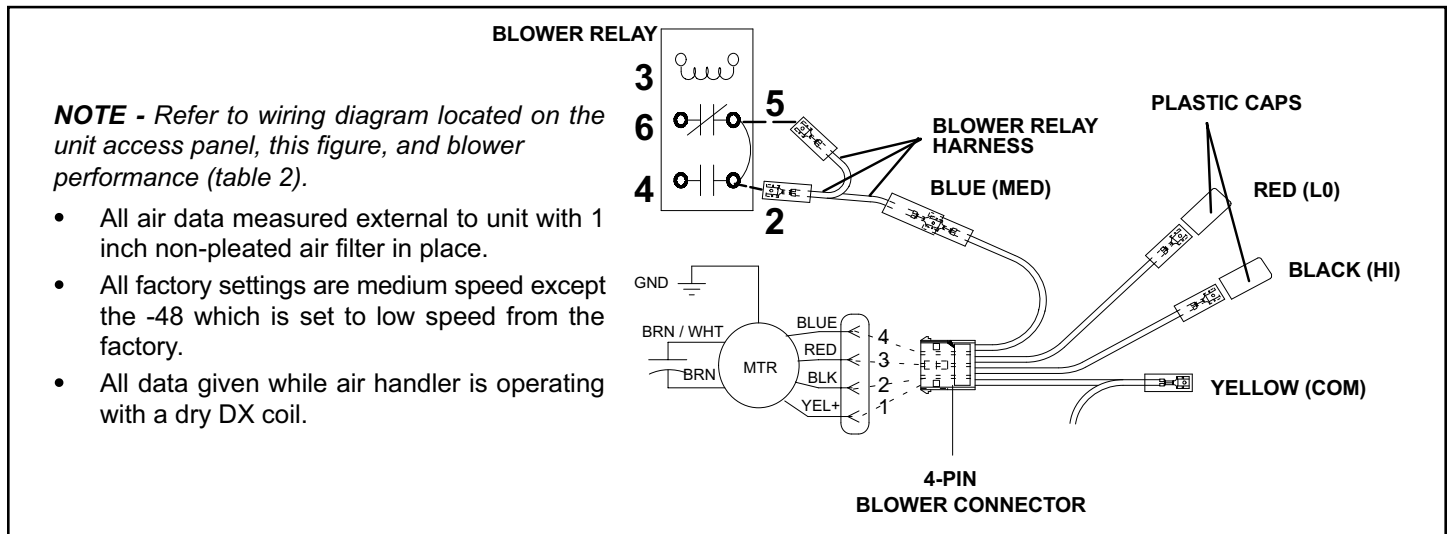


Figure 20

Air Handler Model	Blower Speed	.10" WC	.20" WC	.30" WC	.40" WC	.50" WC
<b>-018</b>	Low (Red)	510	495	475	420	325
	Med (Blue)	670	650	630	595	505
	High (Black)	905	865	820	770	705
<b>-024</b>	Low (Red)	630	625	615	610	580
	Med (Blue)	885	875	850	820	780
	High (Black)	1130	1100	1070	1010	950
<b>-030</b>	Low (Red)	900	865	830	780	740
	Med (Blue)	1075	1060	1030	985	940
	High (Black)	1240	1210	1170	1135	1085
<b>-036</b>	Low (Red)	1075	1040	1000	950	900
	Med (Blue)	1300	1250	1205	1145	1085
	High (Black)	1510	1450	1390	1320	1245
<b>-042</b>	Low (Red)	1325	1315	1300	1275	1225
	Med (Blue)	1490	1465	1440	1395	1315
	High (Black)	1820	1770	1690	1600	1500
<b>-048</b>	Low (Red)	1775	1710	1645	1565	1470
	Med (Blue)	1995	1895	1800	1685	1560
	High (Black)	2070	1970	1850	1719	1595
<b>-060</b>	Low (Red)	1675	1630	1580	1520	1450
	Med (Blue)	1965	1925	1875	1800	1695
	High (Black)	2140	2085	2000	1895	1795

- Blower Performance (CFM vs. ESP inches H2O)
- Cooling speeds should not be reduced below factory setting.
- Units with electric heat approved at 0.5" maximum and medium blower speed minimum.
- Downflow units should be set to high speed minimum.
- Different speeds can be set for heating mode.

**Table 3. Blower Performance**

## Check-Out Procedures

**NOTE:** Refer to outdoor unit installation instructions for system start-up instructions and refrigerant charging instructions.

### Pre-Start-Up Checks

- Is the air handler properly and securely installed?
- If horizontally configured, is the unit sloped up to 5/8 inch toward drain lines?
- Will the unit be accessible for servicing?
- Has an auxiliary pan been provided under the unit with separate drain for units installed above a finished ceiling or in any installation where condensate overflow could cause damage?
- Have ALL unused drain pan ports been properly plugged?
- Has the condensate line been properly sized, run, trapped, pitched, and tested?
- Is the duct system correctly sized, run, sealed, and insulated?
- Have all cabinet openings and wiring been sealed?
- Is the indoor coil metering device properly sized for the outdoor unit being used?
- Have all unused parts and packaging been disposed of properly?
- Is the filter clean, in place, and of adequate size?
- Is the wiring neat, correct, and in accordance with the wiring diagram?
- Is the unit properly grounded and protected (fused)?
- Is the thermostat correctly wired and in a good location?
- Are all access panels in place and secure?

### Check Blower Operation

- Set thermostat to FAN ON.
- The indoor blower should come on.

### Check Cooling Operation

- Set thermostat to force a call for cooling (approximately 5°F lower than the indoor ambient temperature).
- The outdoor and indoor units should come on immediately.
- Check the air flow from a register to confirm that the system is moving cooled air.
- Set the thermostat 5°F higher than the indoor temperature. The indoor blower and outdoor unit should cycle off. Air handler should cycle off 45 seconds after the outdoor unit shuts off.

### Check Electric Heater (if used)

- Set thermostat to call for auxiliary heat (approximately 5°F above ambient temperature). The indoor blower and auxiliary heat should come on together. Allow a minimum of 3 minutes for all sequencers to cycle on.
- Set the thermostat so that it does not call for heat. Allow up to 5 minutes for all sequencers to cycle off.

## Operation

### Time Delay Relay

Blower time delay operation:

1. When cooling demand is initiated, there is a 1 second motor-on delay.
2. After the motor-on delay expires, motor ramps up to 100% and runs at 100% until cooling demand is satisfied.
3. Once demand is met, motor runs at 100% for 45 seconds.
4. Motor ramps down to stop.

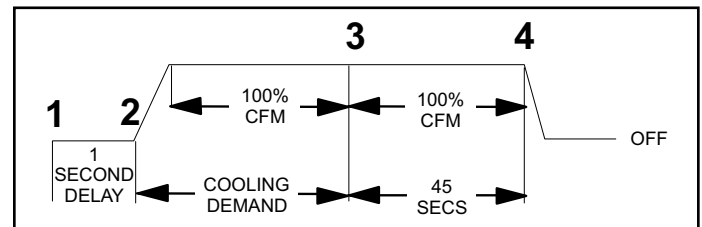


Figure 21

### Cooling (Cooling Only or Heat Pump)

When the thermostat calls for cooling, 24 volts is put on the blower time-delay relay coil and then the indoor blower relay energizes. The normally open contacts close, causing the indoor blower motor to operate. The circuit between **R** and **Y** is completed, closing the circuit to the contactor in the outdoor unit, starting the compressor and outdoor fan motor.

On heat pumps, circuit **R** and **O** energizes the reversing valve, switching the valve to the cooling position. (The reversing valve remains energized as long as the thermostat selector switch is in the **COOL** position.)

At the completion of the cooling demand, the indoor blower and outdoor unit should cycle off. Air handler should cycle off 45 seconds after the outdoor unit shuts off.

### Heating (Electric Heat Only)

When the thermostat calls for heat, the circuit between **R** and **W** is completed, and the heat sequencer is energized. A time delay follows before the heating elements and the indoor blower motor come on. Units with a second heat sequencer can be connected with the first sequencer to **W** on the thermostat sub-base, or they may also be connected to a second stage on the sub-base.

## Heating (Heat Pump)

When the thermostat calls for heating, 24 volts is applied to the blower time-delay relay coil. The normally open contacts close, causing the indoor blower motor to operate. The circuit between **R** and **Y** is completed, closing the circuit to the contactor in the outdoor unit, starting the compressor and outdoor fan motor.

If the room temperature continues to decrease, the circuit between **R** and **W1** is completed by the second-stage heat room thermostat. Circuit **R-W1** energizes a heat sequencer. The completed circuit will energize supplemental electric heat (if applicable). Units with a second heat sequencer can be connected with the first sequencer to **W1** on the thermostat. They may also be connected to a second heating stage **W2** on the thermostat sub-base.

## Emergency Heat (Heating Heat Pump)

If the selector switch on the thermostat is set to the emergency heat position, the heat pump will be locked out of the heating circuit, and all heating will be electric heat (if applicable). A jumper should be placed between **W2** and **E** on the thermostat sub-base so that the electric heat control will transfer to the first-stage heat on the thermostat. This will allow the indoor blower to cycle on and off with the electric heat when the fan switch is in the AUTO position.

## Maintenance

### ! IMPORTANT

Do not operate system without a filter. A filter is required to protect the coil, blower, and internal parts from excessive dirt and dust. The filter is placed in the return duct by the installer.

- Inspect air filters at least once a month and replace or clean as required. Dirty filters are the most common cause of inadequate heating or cooling performance.
- Replace disposable filters. Cleanable filters can be cleaned by soaking in mild detergent and rinsing with cold water.
- Install new/clean filters with the arrows on the side pointing in the direction of air flow. Do not replace a cleanable (high velocity) filter with a disposable (low velocity) filter unless return air system is properly sized for it.
- If water is seen dripping from the secondary drain line, contact a qualified service technician. This is a sign of a problem that must be investigated and corrected.

## Cabinet Insulation

### ! IMPORTANT

**DAMAGED INSULATION MUST BE REPAIRED OR REPLACED** before the unit is put back into operation. Insulation loses its insulating value when wet, damaged, separated or torn.

Matte- or foil-faced insulation is installed in indoor equipment to provide a barrier between outside air conditions (surrounding ambient temperature and humidity) and the varying conditions inside the unit. If the insulation barrier is damaged (wet, ripped, torn or separated from the cabinet walls), the surrounding ambient air will affect the inside surface temperature of the cabinet. The temperature/humidity difference between the inside and outside of the cabinet can cause condensation on the inside or outside of the cabinet, which leads to sheet metal corrosion and subsequently, component failure.

## Repairing Damaged Insulation

Areas of condensation on the cabinet surface are an indication that the insulation is in need of repair.

If the insulation in need of repair is otherwise in good condition, the insulation should be cut in an X pattern, peeled open, glued with an appropriate all-purpose glue and placed back against the cabinet surface, being careful to not overly compress the insulation so the insulation can retain its original thickness. If such repair is not possible, replace the insulation. If using foil-faced insulation, any cut, tear, or separations in the insulation surface must be taped with a similar foil-faced tape.

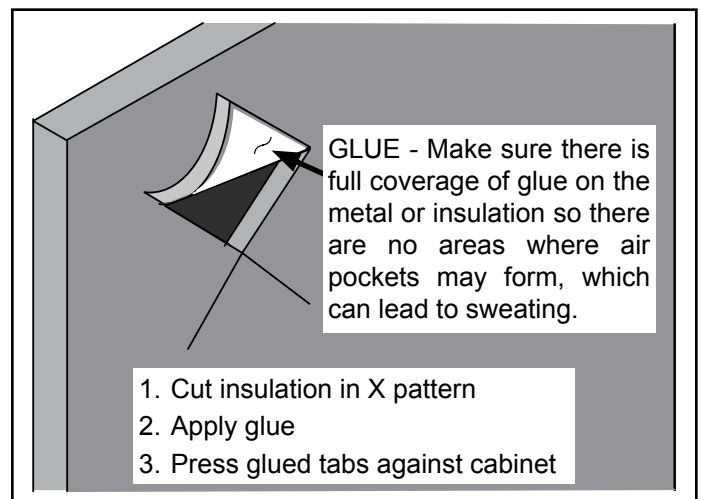


Figure 22. Repairing Insulation

## **Use of Air Handler During Construction**

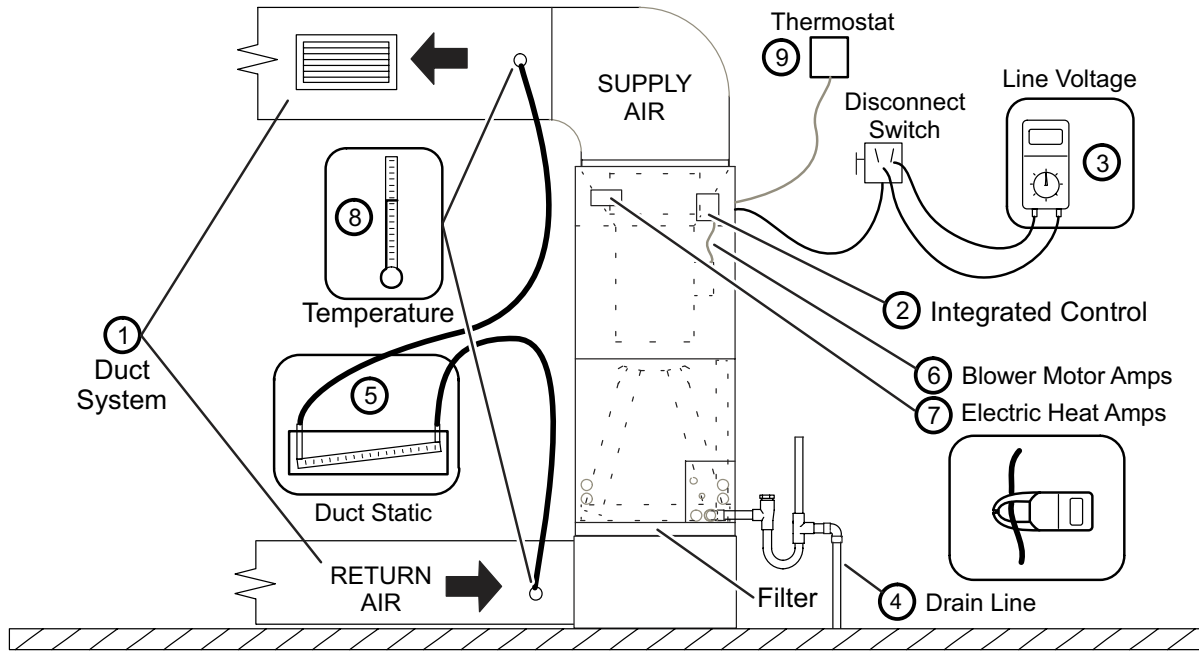
Allied Air does not recommend the use of its air handler unit during any phase of construction. Very low return air temperatures, harmful vapors and operation of the unit with clogged or misplaced filters will damage the unit.

Air handler units may be used for heating (heat pumps) or cooling of buildings under construction, if the following conditions are met:

- A room thermostat must control the air handler. The use of fixed jumpers is not allowed.
- Air filter must be installed in the system and must be maintained during construction.
- Air filter must be replaced upon construction completion.
- The air handler evaporator coil, supply fan assembly and duct system must be thoroughly cleaned following final construction clean-up.
- All air handler operating conditions must be verified according to these installation instructions.

Installing Contractor's Name \_\_\_\_\_  
 Installing Contractor's Phone \_\_\_\_\_  
 Job Address \_\_\_\_\_

Installing Date \_\_\_\_\_  
 Air Handler Model # \_\_\_\_\_



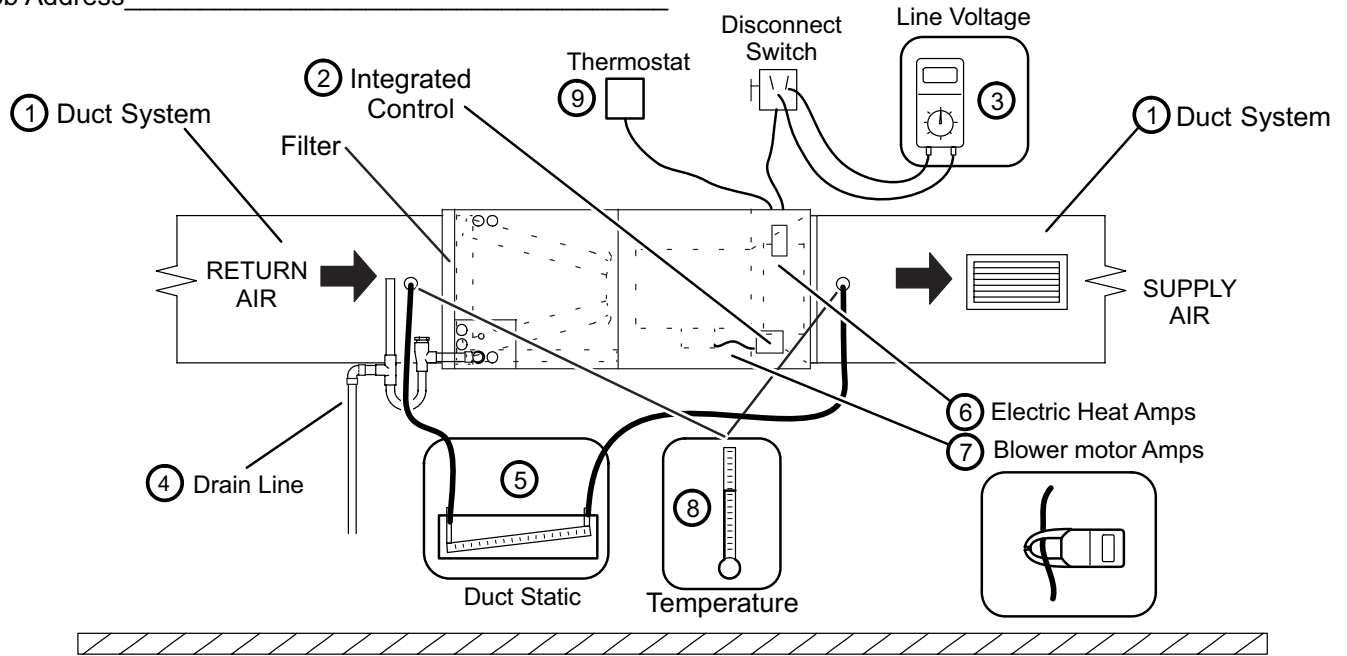
- |  |   |
|--|---|
| <p><b>① DUCT SYSTEM</b></p> <p>SUPPLY AIR DUCT</p> <p><input type="checkbox"/> Sealed</p> <p><input type="checkbox"/> Insulated (if necessary)</p> <p><input type="checkbox"/> Registers Open and Unobstructed</p> <p>RETURN AIR DUCT</p> <p><input type="checkbox"/> Sealed</p> <p><input type="checkbox"/> Filter Installed and Clean</p> <p><input type="checkbox"/> Registers Open and Unobstructed</p> <p><b>② INTEGRATED CONTROL</b></p> <p><input type="checkbox"/> Jumpers Configured Correctly (if applicable)</p> <p><input type="checkbox"/> Appropriate Links in Place (if applicable)</p> <p><b>③ VOLTAGE CHECK</b></p> <p><input type="checkbox"/> Supply Voltage _____</p> <p><input type="checkbox"/> Low Voltage _____</p> <p><input type="checkbox"/> Electrical Connections Tight</p> <p><b>④ DRAIN LINE</b></p> <p><input type="checkbox"/> Leak Free</p> <p><input type="checkbox"/> Explained Operation of System to Homeowner</p> | <p><b>⑤ TOTAL EXTERNAL STATIC (dry coil)</b></p> <p style="text-align: right;">dry coil    wet coil</p> <p>Supply External Static _____</p> <p>Return External Static _____</p> <p>Total External Static = _____</p> <p><b>⑥ ELECTRIC HEAT AMPS</b> _____</p> <p><b>⑦ INDOOR BLOWER AMPS</b> _____</p> <p>INDOOR BLOWER CFM _____</p> <p><b>⑧ TEMPERATURE DROP (Cooling Mode)</b></p> <p>Return Duct Temperature _____</p> <p>Supply Duct Temperature - _____</p> <p>Temperature Drop = _____</p> <p><b>⑧ TEMPERATURE RISE (Heating Mode)</b></p> <p>Return Duct Temperature _____</p> <p>Supply Duct Temperature - _____</p> <p>Temperature Rise = _____</p> <p><b>⑨ THERMOSTAT</b></p> <p><input type="checkbox"/> Adjusted and Programmed</p> <p><input type="checkbox"/> Operation Explained to Owner</p> |
|--|---|

Technician's Name: \_\_\_\_\_ Date Start-Up & Performance Check Completed \_\_\_\_\_

**Figure 23. Start-Up and Performance Checklist (Up-flow Configuration)**

Installing Contractor's Name \_\_\_\_\_  
 Installing Contractor's Phone \_\_\_\_\_  
 Job Address \_\_\_\_\_

Installing Date \_\_\_\_\_  
 Air Handler Model # \_\_\_\_\_



- |   |  |
|---|--|
| <p><b>① DUCT SYSTEM</b><br/>         SUPPLY AIR DUCT</p> <p><input type="checkbox"/> Sealed<br/> <input type="checkbox"/> Insulated (if necessary)<br/> <input type="checkbox"/> Registers Open and Unobstructed</p> <p>RETURN AIR DUCT</p> <p><input type="checkbox"/> Sealed<br/> <input type="checkbox"/> Filter Installed and Clean<br/> <input type="checkbox"/> Registers Open and Unobstructed</p> <p><b>② INTEGRATED CONTROL</b></p> <p><input type="checkbox"/> Jumpers Configured Correctly (if applicable)<br/> <input type="checkbox"/> Appropriate Links in Place (if applicable)</p> <p><b>③ VOLTAGE CHECK</b></p> <p><input type="checkbox"/> Supply Voltage _____<br/> <input type="checkbox"/> Low Voltage _____<br/> <input type="checkbox"/> Electrical Connections Tight</p> <p><b>④ DRAIN LINE</b></p> <p><input type="checkbox"/> Leak Free</p> | <p><b>⑤ TOTAL EXTERNAL STATIC (dry coil)</b><br/>         dry coil    wet coil</p> <p>Supply External Static _____</p> <p>Return External Static _____</p> <p>Total External Static = _____</p> <p><b>⑥ ELECTRIC HEAT AMPS</b> _____</p> <p><b>⑦ INDOOR BLOWER AMPS</b> _____<br/>         INDOOR BLOWER CFM _____</p> <p><b>⑧ TEMPERATURE DROP (Cooling Mode)</b></p> <p>Return Duct Temperature _____</p> <p>Supply Duct Temperature - _____</p> <p>Temperature Drop = _____</p> <p><b>⑧ TEMPERATURE RISE (Heating Mode)</b></p> <p>Return Duct Temperature _____</p> <p>Supply Duct Temperature - _____</p> <p>Temperature Rise = _____</p> <p><b>⑨ THERMOSTAT</b></p> <p><input type="checkbox"/> Adjusted and Programmed<br/> <input type="checkbox"/> Operation Explained to Owner</p> |
|---|--|

Explained Operation of System to Homeowner

Technician's Name: \_\_\_\_\_ Date Start-Up & Performance Check Completed \_\_\_\_\_

**Figure 24. Start-Up and Performance Checklist (Horizontal Configuration)**